

**AMENDMENTS TO THE CLAIMS**

1. **(Previously Presented)** A film winding method comprising steps of:
  - winding continuous polymer film into a form of a film roll; and
  - during said winding, preventing looseness of outer turns of said film roll by pressing a rotatable lay-on roll against a peripheral surface of said film roll;
    - wherein said lay-on roll includes a surface material, formed in a cylindrical shape, and
    - including rubber which has volume resistivity of  $10^2$ - $10^{12}$   $\Omega$ cm,
    - wherein the rubber has a Shore A hardness of 30-70 as measured according JIS K6253;
    - said lay-on roll has a radius that is the same of the entire length thereof, and said lay-on roll further includes a roll body about which said surface material is disposed in a cylindrical form, wherein said roll body is formed from metal;
    - said surface material further includes carbon and has high resistance to ozone;
    - a pressing force of said lay-on roll to said film roll is 10-100 N; and
    - said polymer film is cellulose acylate or polyester.

**2-3. (Canceled)**

4. **(Original)** A film winding method as defined in claim 1, wherein said surface material has said volume resistivity of  $10^4$ - $10^8$   $\Omega$ cm.

5. (**Original**) A film winding method as defined in claim 4, wherein said surface material has said hardness of 30-60.

6. (**Canceled**)

7. (**Original**) A film winding method as defined in claim 1, wherein a winding speed of said polymer film is 30 meters per minute or more.

8. (**Original**) A film winding method as defined in claim 1, wherein said polymer film has a thickness of 125 microns or less.

9. (**Original**) A film winding method as defined in claim 8, wherein said polymer film has said thickness of 85 microns or less.

10. (**Canceled**)

11. (**Currently Amended**) A film winding method as defined in ~~claim 10~~, claim 1, wherein said pressing force is 20-80 N.

12. (**Original**) A film winding method as defined in claim 11, wherein said pressing force is decreased in a range from 60 N down to 30 N according to an increase in a radius of said film roll.

13-14. (**Canceled**)

15. (**Original**) A film winding method as defined in claim 1, wherein said polymer film has a width of 600-3,500 mm.

16. (**Original**) A film winding method as defined in claim 1, wherein a length of winding of said polymer film into said film roll is 500-10,000 meters.

17-21. (**Canceled**)